





## CORITEC 350i series

## The CORITEC 350i series

## WHAT ARE THE DIFFERENCES?

	CORITEC 350i	CORITEC 350i Loader	CORITEC 350i PRO	CORITEC 350i Loader PRO	CORITEC 350i PRO <sup>†</sup>	CORITEC 350i Loader PRO <sup>†</sup>
Motor technology	Servo witl	n encoder	Servo with absolute encoder			
Resolution	10.000 Inc (0.5 μm)		32.000 Inc (0.15 μm)			
Base structure	steel/aluminum		polymer concrete, steel rails			
Screen	12" touchscreen		15" HD touchscreen			
Housing	mat (frosted) design		shiny design, LED illumination			
Fully automatic workpiece blankchanger	manual	12-fold	manual	700 12-fold	manual	12-fold
Blankholder inclusive	1	6	2	8	2	8
Absolute measurement system in all axes	-	-	<b>√</b>	<b>√</b>	✓	✓
Spindle power	1.0 kW	1.0 kW	1.0 kW	1.0 kW	2.6 kW	2.6 kW
Spindle bearing	two hybrid bearings				three hybrid bearings	
Collet	6 mm				6 mm (self cleaning)	
zero point clamping system	optional	<b>√</b>	<b>√</b>	<b>√</b>	<b>√</b>	<b>√</b>
Cooling system spindle	air cooled			water cooling system		





# CORITEC 350i/350i Loader

## THE AUTOMATED ALL-IN-ONE SOLUTION

The CORTEC 350i processing system is an innovative machine concept, developed to meet any requirements of modern CAD/CAM processing. The processing of all relevant blank materials of cobalt chrome, titanium, zirconium dioxide, plastics, block materials, and new future materials is thus possible with a single machine system, virtually without restrictions.

The optional zero-point clamping system of the CORTEC 350i allows a simple blank change of the complete blank holder at the push of a button. In addition, the zero point clamping system can be used to clamp a wide range of adapter the system can be used for a variety of applications, e.g. different PreFab abutment holders, glass ceramic holders or the C-Clamp.

The CORITEC 350i Loader with fully automated blank magazine also enables versatile machining of up to 12 blanks in unmanned operation.



## CORITEC 350i

SIMPLE TOUCHSCREEN OPERATING

ZERO-POINT CLAMPING SYSTEM OPTIONAL

POSSIBLE



OPTIONAL IONIZER POSSIBLE 20-FOLD **TOOL CHANGER** 

> STABLE CHASSIS CONSTRUCTION

INTEGRATED WET AND DRY **PROCESSING** 

INTEGRATED TEMPERATURE COMPENSATION



## CORITEC 350i Loader

FULLY AUTOMATIC 12-FOLD BLANK CHANGER

INTEGRATED WET AND DRY **PROCESSING** 

ZERO POINT CLAMPING SYSTEM INTEGRATED

AROUND THE CLOCK 24 hours production operation



OPTIONAL IONIZER POSSIBLE

Model

casting

INTEGRATED TEMPERATURE COMPENSATION



# CORITEC 350i PRO/350i Loader PRO

## THE PROFESSIONAL SOLUTION FOR HIGHEST DEMANDS

The high-resolution dynamic servo motors with absolute measuring systems used in the CORITEC 350i PRO series guarantee up to 20 % faster machining with optimum precision.

A further advantage of the PRO series is that this machine system is constructed from a one-piece machine frame made of polymer concrete and thus guarantees the highest possible stability for vibration-free machining.

The CORITEC 350i Loader PRO with fully automated blank magazine also enables versatile machining of up to 12 blanks in unmanned operation. Due to the precise repositioning of the zero point clamping system, different PreFab abutment holders can be used.



# CORITEC 350i PRO

INTEGRATED WET AND DRY PROCESSING

ABSOLUTE MEASURING SYSTEM IN ALL AXES

ALL CAD/CAM MATERIALS CAN BE PROCESSED

15 INCH
TOUCHSCREEN



REVOLUTIONARY BASE STRUCTURE OF POLYMER CONCRETE

INTEGRATED TEMPERATURE COMPENSATION

ZERO-POINT CLAMPING SYSTEM STANDARD

20-FOLD TOOL CHANGER



# CORITEC 350i Loader PRO

FULLY AUTOMATIC 12-FOLD BLANK CHANGER INTEGRATED WET AND DRY PROCESSING

AROUND THE CLOCK 24 hours of production

USE OF DIFFERENT ADAPTER SYSTEMS e.g. prefabricated abutments or block materials

ZERO POINT CLAMPING SYSTEM



NEW, HIGH-DYNAMIC SERVO DRIVES for up to 20 % quicker processing

OPTIONAL IONIZER POSSIBLE

INTEGRATED
TEMPERATURE
COMPENSATION

## CORITEC 350i PRO<sup>+</sup>/350i Loader PRO<sup>+</sup>

## THE PLUS OF PERFORMANCE AND PRECISION

As already implemented in the COR TEC 350i PRO, the COR TEC 350i PRO series also comes with high-resolution dynamic servo motors and absolute measuring systems. To use this advanced technology and to be able to fully exploit its full potential, the COR TEC 350i PRO is equipped with a watercooled, powerful 2.6 kW spindle with 3-fold hybrid ball bearing (water-cooled). Reaching the stability and reducing vibrations is given by the massive stainless steel blank holders.

The water cooling ensures a constant temperature of the milling spindle, so thermal expansion of the milling spindle is significantly minimized and enables even more precise milling results.

The CORITEC 350i Loader PRO with fully automated blank magazine also enables the versatile machining of up to 12 blanks in unmanned operation.



## CORITEC 350i PRO



HIGH-RESOLUTION DYNAMIC SERVO MOTORS with absolute measuring system

INTEGRATED WET AND DRY PROCESSING

> 20-FOLD TOOL CHANGER

OPTIONAL IONIZER POSSIBLE



STAINLESS STEEL BLANK HOLDER

INTEGRATED TEMPERATURE COMPENSATION



## CORITEC 350i Loader PRO<sup>+</sup>

STAINLESS STEEL BLANK HOLDER WET AND DRY PROCESSING

INTEGRATED

AROUND THE CLOCK 24 hours of production

OPTIONAL IONIZER POSSIBLE

They core

OPTIONAL IONIZER POSSIBLE

NEW, HIGH-DYNAMIC SERVO DRIVES for up to 20 % quicker processing

INTEGRATED
TEMPERATURE
COMPENSATION

## Applications & holder

### HALF-OPEN BLANK HOLDER (C-CLAMP)

- enables 5-axis machining up to 90 degrees axis adjustment
- Extension of the technical possibilities of your milling machine
- end face machining





### MANUFACTURE OF DENTAL PROSTHESES

- Baltic Denture from Merz Dental
- Dentsply Sirona Dentures



### PREFABRICATED ABUTMENTS

- short production times
- Production of abutments in very simple processes
- high accuracy of fit due to prefabricated implant interface

#### DESS butmentholder



## NT-Preform® Abutment (nt-trading)



## PreFace® Abutment (Medentika)



#### utment DDSoldiConnect<sup>®</sup> ka) (Dental Direkt)



### THERAPEUTIC SPLINTS

- · Bite splints, bleaching splints
- Snoring splints, Aligners
- simple and high-quality implementation in CAD/CAM processes



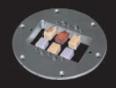
## **HYBRID MACHINING - SINTERING AND MILLING\***

- Milling post-processing of finished restorations using the SLM method
- High precision milling combined with low-cost SLM process
- compatible with most SLM systems



### **GRINDING OF CAD/CAM BLOCKS**

- new 6-fold adapter enables effective production
- exchangeable strips for different adapter systems
- · Crowns, onlays, inlays, veneers, bridge frameworks, etc.



## IMPLANT-SUPPORTED BRIDGES AND BARS / ONE-PIECE ABUTMENTS\*

- highest fitting accuracy due to new CAM technologies (ReFit)
- stress-free fit even with larger spans
- easy production due to high degree of automation with coordinated CAM software



### BIOHPP ELEGANCE PREFABS

- individual hybrid abutment on PEEK basis
- BioHPP for permanent dentures, free of metal, oxide and monomer
- homogeneous combination of titanium and BioHPP



### MILLING OF MODEL CASTS

- Production in combustible materials, PEEK or directly in CoCr
- allergy-free and lightweight model casting when using PEEK
- · cost-efficient



## MILLED IMPLANT MODELS

- DIM (Digital Implant Model) from nt-trading
- precisely positionable
- · 2-part implant analog



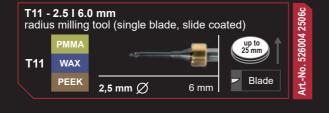
### MODEL MILLING BAUMANN SYSTEM

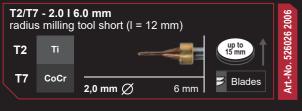
- Model fabrication in CAD/CAM process
- high reproducibility and precision
- Model fabrication with digital impression by intraoral scanner



\*only for CORITEC 350i PRO\* in preperation

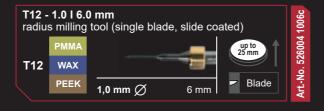
# T1/T6 - 3.0 | 6.0 mm radius milling tool short (I = 15 mm) T1 Ti T6 CoCr 3,0 mm Ø 6 mm T2/T7 - 2.0 | 6.0 mm radius milling tool short (I = 12 mm)

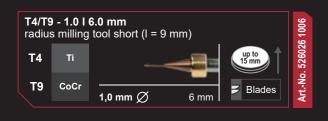










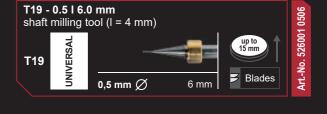




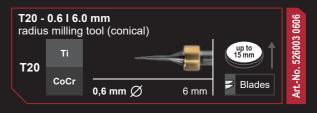


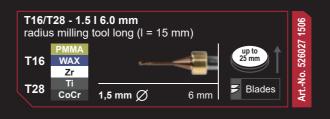








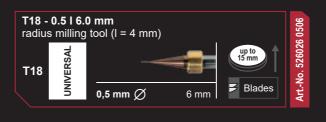






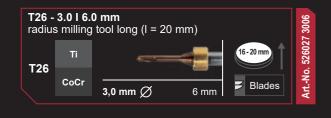








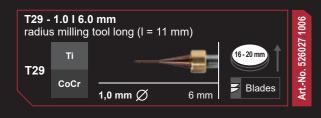
# TOOLS

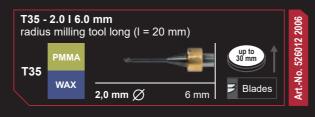






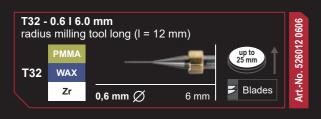


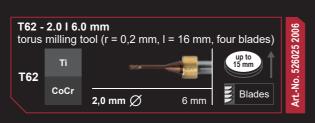




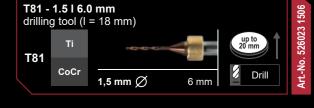


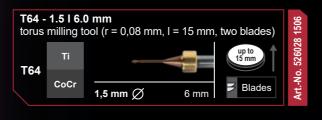






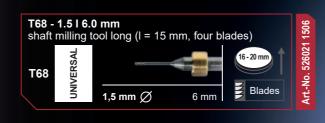
















## **CORITEC Materials**

### CORITEC ZR (ZIRCONIUM DIOXIDE)

Covers all indications for dental restorations of up to 16 units. Ideally suited for monolithic restorations.

- highly translucent zirconium dioxide for natural esthetics
- increased strength compared to lithium dioxide

Zr ht+ Disc (highly translucent)



Zr Disc



Zr transpa Disc (pre-colored translucent)





### CORITEC ZR (ZIRCONIUM DIOXIDE)

- single crowns
- single cap
- bridges up to 16 units, full bridges, and PFM technology

- good mechanical properties
- good milling properties
- corrosion resistant

CoCr Disc (non-precious alloy)



CoCr Mo Disc (non-precious alloy)



Ti Disc (Grade 2, Grade 4, Grade 5)



### **CORITEC MODEL DISC IVORY**

- Blank for the production of dental models
- low-cost material
- also suitable for test purposes or for milling calibration bodies



### JUVORA PEEK (POLYETHERETHERKETONE)

- clamp-retained constructions
- Juvora PEEK in its basic colour (brown-beige)
- highest biological compatibility



## CORITEC WAX DISC (WAX, GRAY)

CORiTEC Wax Disc is not suitable for intraoral application.

After milling, the material can be used as lost wax.

Moulds can be used in casting technology.

It can be milled easily and combusted residue-free.



### CORITEC PMMA (POLYMETHYL METHACRYLATE)

- bite guards, therapeutic splints, drilling templates, bite regulators
- very good mechanical properties
- aesthetic shade effect due to high translucency
- good milling behaviour

**PMMA Splint Disc** 



**PMMA Disc** 



## Scanner COMPATIBLE WITH EXOCAD

### CORITEC i3Dscan eco

- all-round carefree package for newcomers or small laboratories
- simple, fast, low-priced
- very compact design

## CORITEC i3Dscan color

- the object to be scanned is automatically guided into the measuring field
- modern touch control design
- the 180-degree opening offers a large working area

## CORITEC i3Dscan color HR

- enormously high scanning efficiency and precision (4 μm)
- Color Texture scan
- Blue-Light LED & High resolution camera (2.8 MP)
- · all modules included in the scope of delivery





## CAM software

### **CORITEC ICAM V4.7**

- · all strategies optimized for 5-axis simultaneous machining
- 64-bit multi-core support
- no annual license fees
- validated post-processors for all imes-icore® CORiTEC machines

### **CORITEC ICAM V5**

- all strategies optimized for 5-axis simultaneous machining
- automatic exchange of implant connections (ReFit option)
- no annual license fees
- · fully automatic and easy operation with "Wizard Workflow"





## Machine tables

The undercounters, specially developed for the needs of the various machine types, impress with their sturdy design as well as their attractive appearance. The machine tables have sufficient floor space. Stable rollers ensure optimum stability and easy movement of the devices. Drawers, cable ducts and a cabinet for the integration of appropriate extraction systems are already provided.

Machine Table T1	Machine Table T2		
30.3 x 36.6 x 31.1 inch	41.7 x 36.6 x 31.1 inch		
770 x 930 x 790 mm	1060 x 930 x 790 mm		
W x H x D	W x H x D		
COR TEC 350i	COR TEC 350i Loader		
COR TEC 350i PRO	COR TEC 350i Loader PRO		
COR TEC 350i PRO <sup>+</sup>	COR TEC 350i Loader PRO <sup>+</sup>		



## Suction systems

	iVAC eco+	iVAC silent PRO	iVAC pro+	iCompVAC*
Volume flow	260m³/hr	240 m³/hr	280m³/hr	160m³/hr
Output	1200 W	1610 W	1200 W	1300 W
Filter system	dust drawer, HEPA filter	Teflon Filterpatrone, automatische Abreinigung	Teflon filter cartridge, automatic cleaning feature	dust drawer, HEPA filter
Filter volume	25 liters	8 Liter	15 liters	25 liters
WxDxH	7.3 x 18.1 x 29.5 inch 440 x 460 x 750 mm	10.6 x 21.2 x 21.1 inch 270 x 540 x 535 mm	13.7 x 13.7 x 39.3 inch 350 x 350 x 1000 mm	18.5 x 25.1 x 34.6 inch 470 x 640 x 880 mm
Supply voltage	115 V/230 V	115 V/230 V	115 V/230 V	230 V









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## Sintering Furnaces

## iSINT eco

The **iSINT eco** stands for economy and offers high-quality technology, matching accessories for high standards at a fair price. Compact and with a small footprint, the **iSINT eco** sintering oven still has sufficient capacity for a sintering bowl  $\emptyset$  100 mm for approx. 25 units. The door stop can be mounted right and left.



## **iSINT PRO**

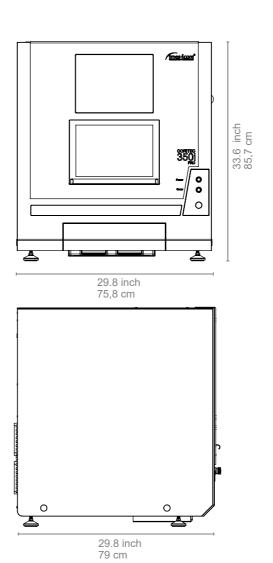
A larger sintering capacity of up to 80 single crowns is offered by the new **iSINT PRO**. With a heating system with four high-quality molybdenum disilicide (MoSi2) heating elements, you can choose between conventional long-term sintering or SPEED sintering at a rate of up to 99 °C/minute. The **iSINT PRO** is controlled by a simple and convenient program control. The programs are displayed on a 4-line LCD display. A timer function for overnight sintering or the use of pre-drying programs for shaded zirconium restorations offer further options. In addition, three service programs are available for easy maintenance of the sinter furnace.

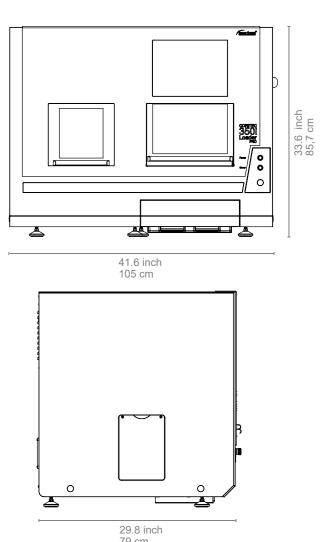


	iSINT eco	iSINT PRO	
Number of heating elements	4	4	
Display	7-Segment	4-line LCD	
Number of program memories	9	30	
Combustion chamber capacity	1 x 100	2 x 120	
max. heating rate in °C/min	30	99	
Power in W	1720	3200	
Lift function	No	Yes	
Speedsintering	No	Yes	

## Dimensions

## CORITEC 350i series





## CORITEC 350i series in numbers

	CORITEC 350i	COR TEC 350i Loader	CORITEC 350i PRO	CORITEC 350i Loader PRO	CORITEC 350i PRO <sup>+</sup>	CORITEC 350i Loader PRO
mechanics / electronics						
base structure	steel / aluminum	steel/aluminum	polymer concrete	polymer concrete	polymer concrete	polymer concrete
number of axes and operation type	5 axes, simultaneous machining	5 axes, simultaneous machining	5 axes, simultaneous machining	5 axes, simultaneous machining	5 axes, simultaneous machining	5 axes, simultaneous machining
rotation angle	A-axis 360°, B-axis 115°					
spindle	high-frequency spindle	high-frequency spindle	high-frequency spindle	high-frequency spindle	high-frequency spindle	high-frequency spindle
maximum spindle speed / spindle power	60.000 rpm 1.0 kW	60.000 rpm 1.0 kW	60.000 rpm 1.0 kW	60.000 rpm 1.0 kW	60.000 rpm 2.6 kW	60.000 rpm 2.6 kW
spindle cooling	air cooled	air cooled	air cooled	air cooled	water cooled	water cooled
zero point clamping system	optional	Yes	Yes	Yes	Yes	Yes
blankchanger	-	up to 12 blanks	-	up to 12 blanks		up to 12 blanks with with stainless steel holder
tools	milling and grinding tools with 6 mm shaft					
tool changer	20-times	20-times	20-times	20-times	20-times	20-times
tool length control	≤ 0.002 mm precision	≤ 0,002 mm precision				
integrated PC	Windows based					
monitor	integrated 12" touchscreen	integrated 12" touchscreen	integrated 15" touchscreen	integrated 15" touchscreen	integrated 15" touchscreen	integrated 15" touchscreen
illumination	3 LED status colors / LED illumination	3 LED status colors / LED illumination	3 LED status colors / LED illumination	3 LED status colors / LED illumination	3 LED status colors / LED illumination	3 LED status colors / LED illumination
software	Remote DENTAL 3.0					
air pressure	6.5 - 9 bar constantly supply, 80 liters/minute					
cooling liquid	4.8 liter integrated					
connecting requirements						
weight	180 kg	225 kg	205 kg	250 kg	210 kg	255 kg
width x depth x height	29.8 x 31.1 x 33.7 inch 758 x 790 x 857 mm	46.6 x 31.1 x 33.7 inch 1058 x 790 x 857 mm	29.8 x 31.1 x 33.7 inch 758 x 790 x 857 mm	46.6 x 31.1 x 33.7 inch 1058 x 790 x 857 mm	29.8 x 31.1 x 33.7 inch 758 x 790 x 857 mm	46.6 x 31.1 x 33.7 inch 1058 x 790 x 857 mm
line voltage / frequency	100 V - 240 V / 50/60 Hz	110 V - 50/60 Hz 230 V - 50/60 Hz	110 V - 50/60 Hz 230 V - 50/60 Hz			

Rev1.

## Sales and support partner worldwide



## Represented for you in over 100 countries.

imes-icore® GmbH has been a leading manufacturer and technology partner since 2003 in the field of dental CAD/CAM systems and solutions.

With your unique range of dental milling and grinding systems imes-icore® offers a perfect selection for all individual requirements of dental laboratories, milling centres and dental practices of all sizes.

Our "Open-System" product philosophy makes it possible to easily integrate our milling machines into your existing workflow and to integrate them with your open scanners and your CAD/CAM software. We are open for your material selection.

### imes-icore® GmbH

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